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D429-793-011
Job Sheet 204777



Part No: D429-793-011

Job Qty: 1 pcs

Part Name: 429 Bearpaws With Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/19/19

Job Tracking No:

Due Date: 1/14/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C Rev. A New Issue 10/10/18 DL IPP Rev. B Change AN4C12A bots to AN4C13A bolts 10/11/05
DL IPP REV:C AS PER ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	1/14/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	DEC 27 2019
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S245864



Part: D429-793-011

Job No: 204777

Serial No/Batch: S245864

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH10-49 Issue 1 FAA STC SR029321

Plex 12/19/19 10:20 AM Dart.lajeunesse.marie

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

FIG 13

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D429-793-011

135 - (Document Control) Photocopy bluefile and create labels per PPP D429-793-011 CHG 003

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	3149187
AN4C16A	Bolt	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	3136844
AN4C22A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	3235789
D2274	Radius Block	12 pcs (12 ea)	110-Packaging 1 - Pick Kit	3202406
D3456-1	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	3199355
D4176-1	429 Clamp, Top	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	3197190
D4212-1	429 Clamp Cushion	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	3046545
D4353-041	Bearpaw Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	3060780(x2) 30576
D4354-041	Bearpaw Wearplate Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	3153231
D4382-1	Angled Bearpaw Clamp	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	3097197
MS21043-4	Nut	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	3201133
NAS1149D0463J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	325595

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C11A	8	106	0
	AN4C16A	8	49	0
	AN4C22A	4	14	0
	D2274	12	537	0
	D3456-1	8	194	0
	D4176-1	4	31	0
	D4212-1	6	163	0
	D4353-041	2	11	0
	D4354-041	2	5	0
	D4382-1	2	16	0
	MS21043-4	20	1,683	0
	NAS1149D0463J	12	4,768	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION			DEPARTMENT/PROCESS																		
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐												
Date :	Sequence #:	QTY Affected :		MRB (QS1042)																			
Description Work Order Deviation				Disposition																			
												Completed By											
												Lead hand / Supervisor											
												QC / QA Coordinator											
Root Cause				FAULT CATEGORY																			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____								Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D429-793-011	ULTRAPAW™ INSTALLATION
12	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4175-1	CLAMP, TOP
6	D4212-1	CLAMP CUSHION
2	D4353-041	ULTRAPAW™ ASSY
2	D4354-041	WEARPLATE ASSY
2	D4382-1	ANGLED CLAMP
8	AN4C11A	BOLT
8	AN4C16A	BOLT
4	AN4C22A	BOLT
20	MS21043-4	NUT
12	NAS1142D0463J	WASHERS